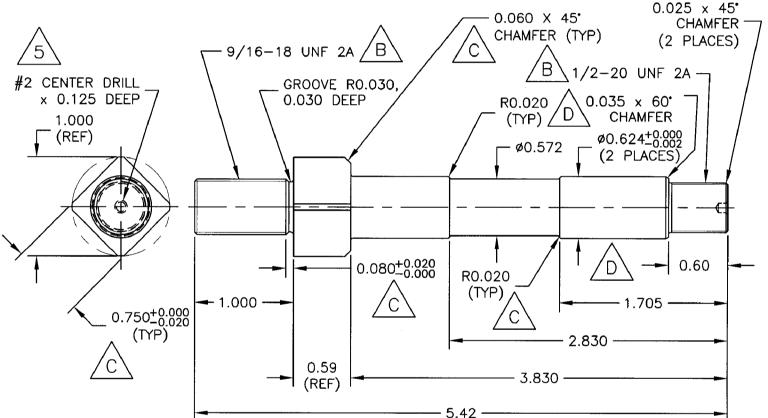


	DESIG	*	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
	CHEC	(E)	APPRIVED	DRAWING NO. REV. D
	,	3	410	D3357 SHEET 1 OF 3
	DATE	V		TITLE SCALE
	05.1	2.02		SHAFTS 1:1
	Α		04.12.13	NEW ISSUE
	В		05.05.27	ADD THREAD SPEC & 0.063; 17-4 PH ROUND WAS 303 HEX SS
	С		05.07.21	0.750 WAS 0625; 0.100 WAS 0.063
	۵		05.12.02	Ø0.624 WAS Ø0.623; 0.60 WAS 0.71





D3357-1 R22/R44 WHEEL SHAFT

NOTES:

1) MATERIAL: 17-4 PH ROUND BAR STAINLESS STEEL CONDITION H900 (REF. DART SPEC. M17-4-R1.000)

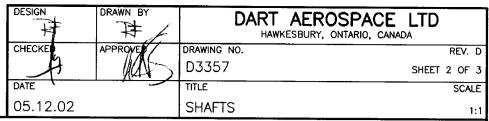


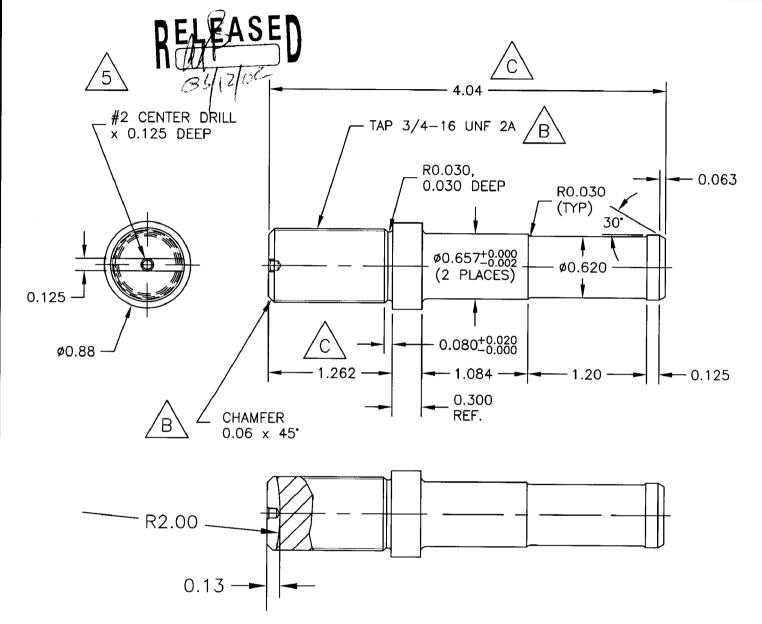
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 5) CENTER DRILL AS REQUIRED

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D3357-3 R22 LOCK SHAFT

NOTES:

1) MATERIAL: 17-4 PH ROUND BAR STAINLESS STEEL CONDITION H900 (REF. DART SPEC. M17-4-R1.000)

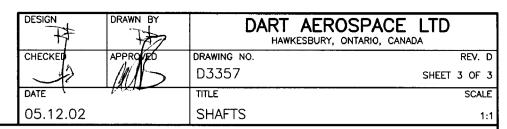


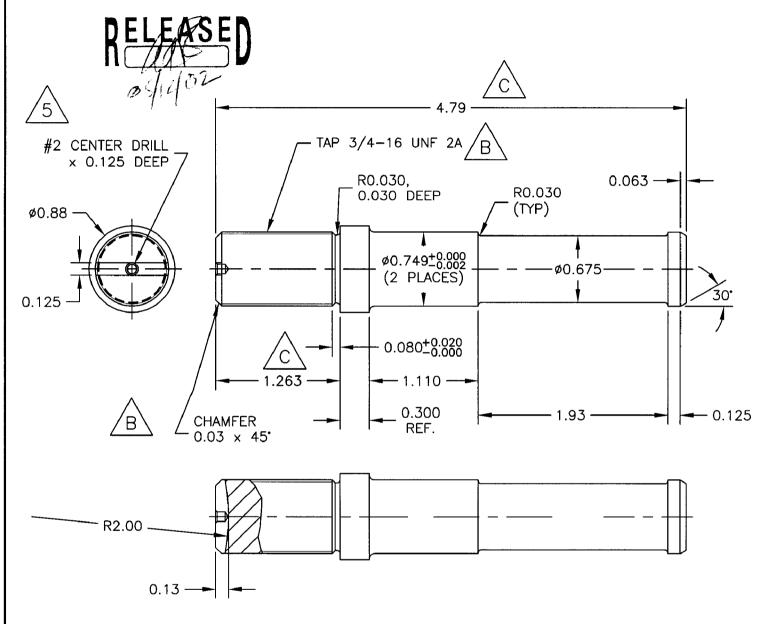
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 5) CENTER DRILL AS REQUIRED

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D3357-5 R44 LOCK SHAFT

NOTES:

1) MATERIAL: 17-4 PH ROUND BAR STAINLESS STEEL CONDITION H900 (REF. DART SPEC. M17-4-R1.000)



- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 5) CENTER DRILL AS REQUIRED

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